



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3139-4

Job Sheet 196798



Part No: D3139-4

Job Qty: 6 pcs ✓

Part Name: Guard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/20/19

Job Tracking No:

Due Date: 8/2/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: D3139 REV.C IPP Rev:A New Issue Form In-house 10/11/19 DL verf:DD IPP Rev. B Water jet Added 10/11/24
DL IPP Rev. C 14/01/20 Change QC2 to QC6 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Purchasing	6 pcs	8/2/19	8/2/19	0.00	0.00	Purchasing - 1		AUG 13 2019
							Purchasing - 2		
							Purchasing - 3		
140	Packaging 2-1 - Receive - B4B	6 pcs	8/2/19	8/2/19	0.00	0.00	Packaging 2 - 1 - B4B		AUG 13 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Container No: S204927



Part: D3139-4

Job No: 196798

Serial No/Batch: S204927

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/13/19

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
150 QC 6	6 pcs	8/2/19	0.00 0.00		QC 6 - 9	DAS
					QC 6 - 68	31
					QC 6 - 61	1-89
					QC 6 - 40	
170 Packaging 3-1 - Stock - B4B	6 pcs ✓	8/2/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
				→	Packaging 3 - 3 - B4B	GA-TBD
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
180 QC 21 - SA	6 pcs ✓	8/2/19	0.00 0.00		QC 21 - SA - 21	→
					QC 21 - SA - 70	
					QC 21 - SA - 53	
Part Op 110 - Purchasing						DAS
Descriptions: 140 - Receive & Inspect for Damage & Mat'l Certs						21
150 - QC6- All purchased or subcontracted products						9-89
170 - Identify as per dwg & Stock Location: _____						AUG 22 2019
180 - QC21- Final Inspection - Work Order Release						

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3139-4P	Guard	6 pcs (1 ea)	110-Purchasing	5204925
MLEXS.125-9034-01	1/8" 9034 Lexan Sheet (Clear)	1.9998 sf (.3333 ea)	110-Purchasing	5204926
(5006847)				
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3139-4P	6	0	0
	MLEXS.125-9034-01	2	98	0
Part Specifications				
Specifications could not be found.				

Plex 8/13/19 8:00 AM dart.belanger.natasha



Ship Via:

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
150 QC 6	4 pcs	8/2/19	0.00	0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
170 Packaging 3-1 - Stock - B4B	4 pcs	8/2/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
180 QC 21 - SA	4 pcs	8/2/19	0.00	0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 110 - Purchasing

Descriptions: 140 - Receive & Inspect for Damage & Mat'l Certs

150 - QC6- All purchased or subcontracted products

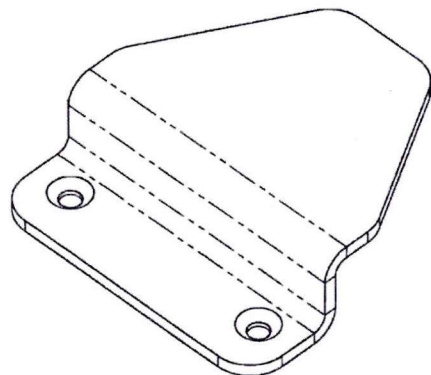
170 - Identify as per dwg & Stock Location: _____

180 - QC21- Final Inspection - Work Order Release

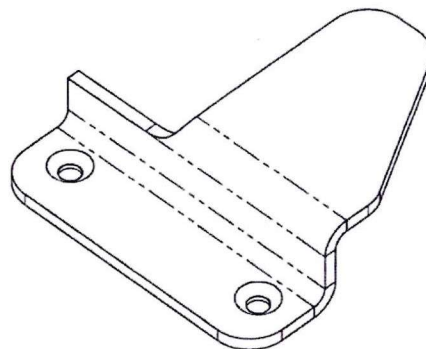
x4
~~144632~~ 1046040313 *RLH*

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3139-4P	Guard	4 pcs (1 ea)	110-Purchasing	
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3139-4P	4	0	0
Part Specifications				
Specifications could not be found.				

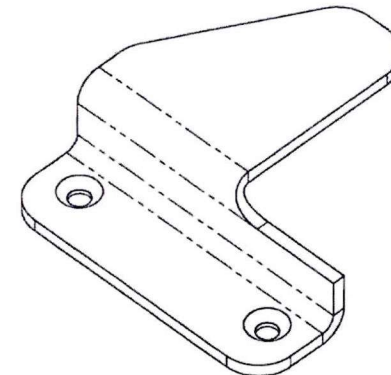
Plex 6/20/19 3:22 PM dart.lussier.patrick



D3139-1 GUARD
(REPLACES PREMIER P/N B30-23000-237/-238)



D3139-3 GUARD
(REPLACES PREMIER P/N B30-23000-239)



D3139-4 GUARD
(REPLACES PREMIER P/N B30-23000-240)

RELEASED
2011-02-18
MP

C	UPDATED TO CURRENT STD; CREATED D3139-1/-3 FLAT PATTERNS (SHT 3); 0.75 WAS 0.70 (B5-2, D1-2, D5-2). REF. CAR10-28.	MB	11.01.07
B	ADD PART MARKING	RF	04.10.18
A	NEW ISSUE	RF	02.04.19
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3139 TITLE GUARD REV. C SHEET 1 OF 3 SCALE NTS COPYRIGHT © 2002 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>		
MFG. APPR.	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		
DE APPR.	<i>[Signature]</i>		
DATE	11.01.07		

8

7

6

5

4

3

2

1

D

C

B

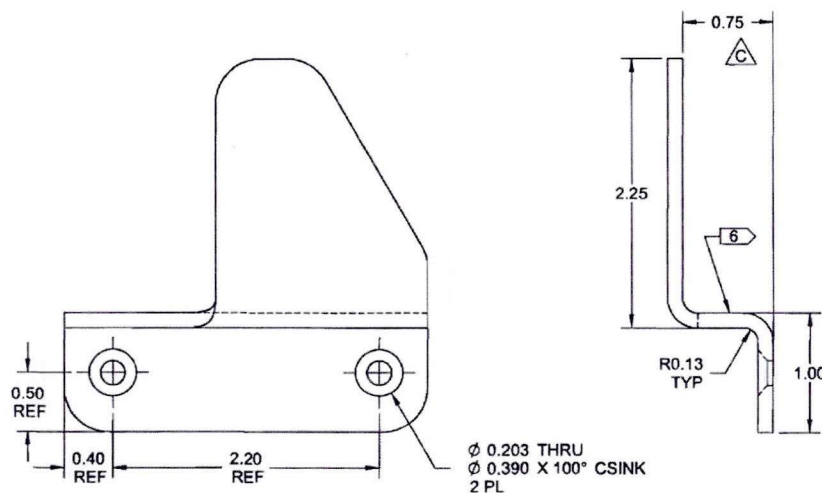
A

D

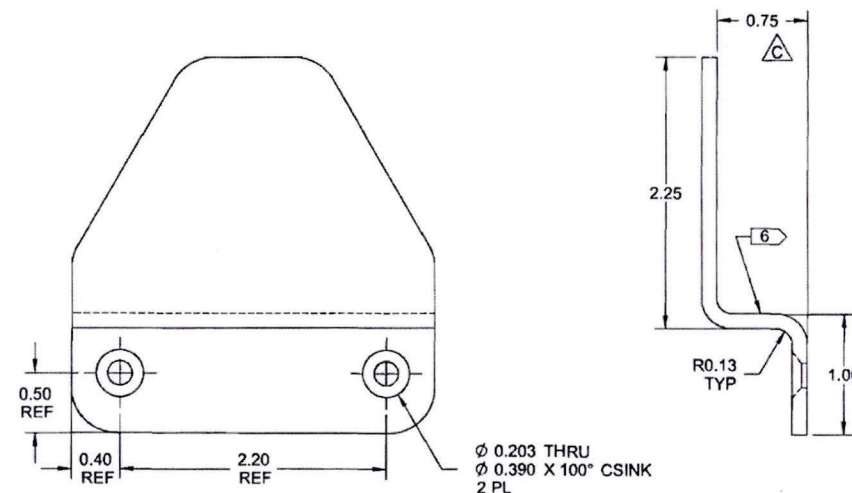
C

B

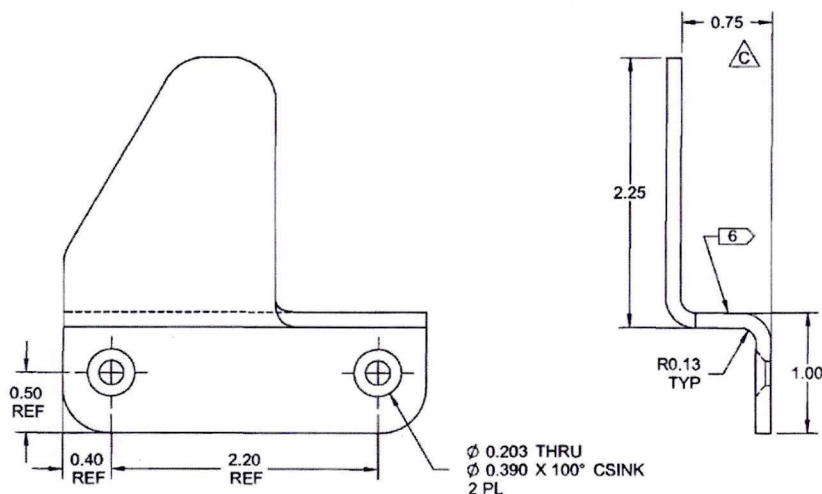
A



D3139-3 GUARD
(MAKE FROM D3139-3F)



D3139-1 GUARD
(MAKE FROM D3139-1F)

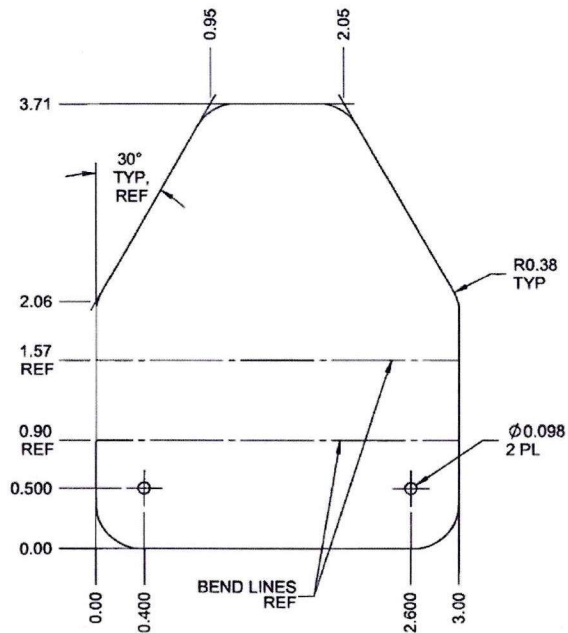


D3139-4 GUARD
(MAKE FROM D3139-3F)

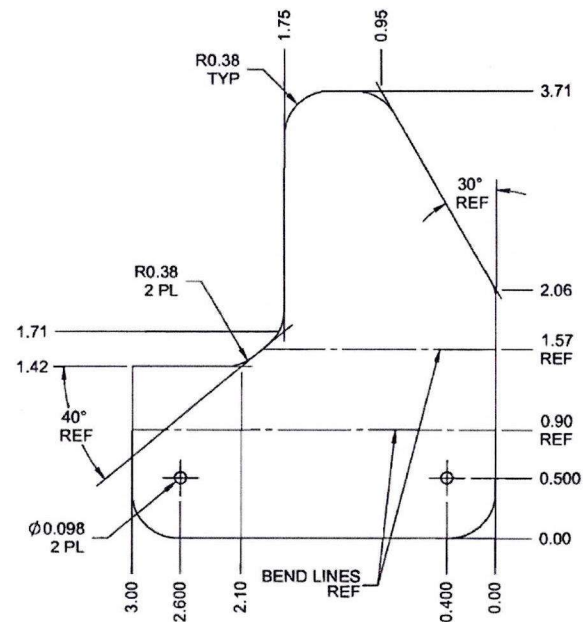
RELEASED
R 2011-02-18

- NOTES:
 1) MATERIAL: PER D3139-1F/-3F
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: WITH DART P/N "D3139-X" AND B/N "BXXXXX"
 PER QSI 044 6.1 (FINE POINT MARKER)
 7) WEIGHT: 0.05 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3139	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		GUARD	NTS
DATE	11.01.07	COPYRIGHT © 2002 BY DART AEROSPACE LTD	
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D3139-1F GUARD FLAT PATTERN



D3139-3F GUARD FLAT PATTERN

RELEASED
2011-02-18

NOTES:

- 1) MATERIAL: 9034 CLEAR LEXAN SHEET (SMOOTH TEXTURE), 0.125" THICK
REF. DART SPEC. MLEXS.125-9034-01
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.05 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3139	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		GUARD	NTS
DATE	11.01.07	COPYRIGHT © 2002 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB043813



Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: POHB043813

PO Date: 6/20/19

Due Date: 8/2/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Revision

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	196798	D3139-4P			Guard : Various STC's receive pcs	Firmed	-	8/2/19	4 Ea	0 Ea	4 Ea	\$40.00/Ea	\$160.00
6	196799	D3280-1L02P			Floor Protector, LH : Various STC's receive pcs	Firmed	-	8/19/19	2 pcs	0 pcs	2 pcs	\$200.00/pcs	\$400.00
18	199024	D3139-3P			Guard : Various STC's As Per Dwg D3139 Rev. C	Firmed	-	8/2/19	3 pcs	0 pcs	3 pcs	\$40.00/pcs	\$120.00
Grand Total:												\$680.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

[Signature]

Plex 8/9/19 11:10 AM dart.lussier.patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043813



Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: POHB043813

PO Date: 6/20/19

Due Date: 8/2/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	196798	D3139-4P			Guard : Various STC's receive pcs	Firmed	-	8/2/19	6 Ea	0 Ea	6 Ea	\$40.00/Ea	\$240.00
6	196799	D3280-1L02P			Floor Protector, LH : Various STC's receive pcs	Firmed	-	8/19/19	2 pcs	0 pcs	2 pcs	\$200.00/pcs	\$400.00
18	199024	D3139-3P			Guard : Various STC's As Per Dwg D3139 Rev. C	Firmed	-	8/2/19	3 pcs	0 pcs	3 pcs	\$40.00/pcs	\$120.00

Grand Total: \$760.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 8/13/19 8:00 AM dart.belanger.natasha

Packing Slip



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Shipment Number: 37248
Shipment Date: 08/09/2019
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Purchase Order	Sales Order	Incoterms	Payment Method
POHB043813 ✓	SO-029537	EX WORKS	COL
Carrier Account #	Ship Via	Tracking Number	
151793240	FEDERAL EXPRESS -		

Item Number Revision	Description	Quantity Shipped	UOM
D3139-4P - Rev.: C ✓	GUARD AS PER DWG D3139	✓ 6	EA

F-7759 4838 3593

RECEIVED

AUG 12 2019

DART AEROSPACE LTD.

Number of Containers	Gross Weight	Shipped By
1	3.00	

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # H8043813 SO # 029537

Part #	<u>D3139-4P</u>	Qty.	<u>6</u>	Batch #	<u>-005</u>
Description	<u>GUARD</u>	Material usage	<u>2 SQ.FT.</u>	Lot#	<u>DART0124</u>
			<u>5006847</u>		
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: LB Date: AUG. 09, 2019 COFC # 125
(Approved QA Signatory)

Page: 1 of 1

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plastechonline.com, Web: www.plastechonline.com